



CITY OF MANTECA - FIRE DEPARTMENT

FIRE PREVENTION BUREAU

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PYROXYLIN PLASTICS MATERIAL OPERATIONAL PERMIT REQUIREMENTS

105.6.38 PYROXYLIN PLASTICS. An operational permit is required for storage or handling of more than 25 pounds of cellulose nitrate plastics, and for the assembly or manufacture of articles involving pyroxylin plastics.

Highly combustible goods. The display of highly combustible goods, including but not limited to flammable or combustible liquids, liquefied flammable gases, oxidizing materials, pyroxylin plastics and agricultural goods, in main exit access aisles, corridors, covered malls, or within 5 feet (1524 mm) of entrances to exits and exterior exit doors is prohibited when a fire involving such goods would rapidly prevent or obstruct egress.

807.5.1.4 Pyroxylin plastic. Imitation leather or other material consisting of or coated with a pyroxylin or similarly hazardous base shall not be used.

903.2.5.3 Pyroxylin plastics. An automatic sprinkler system shall be provided in buildings, or portions thereof, where cellulose nitrate film or pyroxylin plastics are manufactured, stored or handled in quantities exceeding 100 pounds (45 kg).

6503.1 Displays. Cellulose nitrate (pyroxylin) plastic articles are allowed to be placed on tables not more than 3 feet (914 mm) wide and 10 feet (3048 mm) long. Tables shall be spaced at least 3 feet (914 mm) apart. Where articles are displayed on counters, they shall be arranged in a like manner.

6503.2 Space under tables. Spaces underneath tables shall be kept free from storage of any kind and accumulation of paper, refuse and other combustible material. 4203.3 Location. Sales or display tables shall be so located that in the event of a fire at the table, the table will not interfere with free means of egress from the room in at least one direction.

6503.4 Lighting. Lighting shall not be located directly above cellulose nitrate (pyroxylin) plastic material, unless provided with a suitable guard to prevent heated particles from falling.

6504.1 Raw material. Raw cellulose nitrate (pyroxylin) plastic material in a Group F building shall be stored and handled in accordance with Sections 4204.1.1 through 4204.1.7. 4204.1.1 Storage of incoming material. Where raw material in excess of 25

pounds (11 kg) is received in a building or fire area, an approved vented cabinet or approved vented vault equipped with an approved automatic sprinkler system shall be provided for the storage of material.

6504.1.2 Capacity limitations. Cabinets in any one workroom shall not contain more than 1,000 pounds (454 kg) of raw material. Each cabinet shall not contain more than 500 pounds (227 kg). Each compartment shall not contain more than 250 pounds (114 kg).

6504.1.3 Storage of additional material. Raw material in excess of that allowed by Section 4204.1.2 shall be kept in vented vaults not exceeding 1,500-cubic-foot capacity (43 m³) of total vault space, and with approved construction, venting and sprinkler protection.

6504.1.4 Heat sources. Cellulose nitrate (pyroxylin) plastic shall not be stored within 2 feet (610 mm) of heat-producing appliances, steam pipes, radiators or chimneys.

6504.1.5 Accumulation of material. In factories manufacturing articles of cellulose nitrate (pyroxylin) plastics, approved sprinklered and vented cabinets, vaults or storage rooms shall be provided to prevent the accumulation in workrooms of raw stock in process or finished articles.

6504.1.4 Operators. In workrooms of cellulose nitrate (pyroxylin) plastic factories, operators shall not be stationed closer together than 3 feet (914 mm), and the amount of material per operator shall not exceed one-shift's supply and shall be limited to the capacity of three tote boxes, including material awaiting removal or use.

6504.1.7 Waste material. Waste cellulose nitrate (pyroxylin) plastic materials such as shavings, chips, turnings, sawdust, edgings and trimmings shall be kept under water in metal receptacles until removed from the premises.

6504.2 Fire protection. The manufacture or storage of articles of cellulose nitrate (pyroxylin) plastic in quantities exceeding 100 pounds (45 kg) shall be located in a building or portion thereof equipped throughout with an approved automatic sprinkler system in accordance with Section 903.3.1.1.

6504.3 Sources of ignition. Sources of ignition shall not be located in rooms in which cellulose nitrate (pyroxylin) plastic in excess of 25 pounds (11 kg) is handled or stored.

6504.4 Heating. Rooms in which cellulose nitrate (pyroxylin) plastic is handled or stored shall be heated by low-pressure steam or hot water radiators.

Additional requirements may apply.